

Implementation Guide



For Systems with the model numbers **RSD-1-RTM-(1)-CW-CE**

Rotary Sauce Dispenser 1 = 1 Sauce RTM = Ready-To-Mix sauce (1)= 1 to 15 Pizza Types/Sizes CW = ClockWise turntable rotation CE = Counterop Embedded Controller 110V AC, 2.5A, 60 Hz, 1 Phase



Manufactured under one or more Patents and Applications: 6,892,901; 6,892,629; 6,969,015

AUTO SAUCER IMPLEMENTATION GUIDE 11-09-12.pub

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Food & Beverage Dispensing Systems

ATTENTION!

- Read all Instructions before setting up or operating the dispenser.
- Always disconnect the main power cord from the electrical source before removing any access panels or attempting to perform any servicing of this dispenser.
- Do not operate the dispenser with a damaged power cord or if the equipment has been dropped or damaged until it has been examined by a qualified service person.
- The dispenser should never be cleaned using a water jet.
- Service access panels should be removed by qualified service technicians, ONLY.
- Access to the service areas of this dispenser is restricted to qualified technicians with safety/hygiene knowledge, experience, and training for servicing this specific dispenser.
- Install and use this dispenser only as described in this instruction manual. Use only the manufacturer's recommended attachments.
- This dispenser should be operated in the ambient temperatures: MIN: <u>2° C, 36° F</u> MAX: <u>40° C, 104° F</u>
- Lire toutes les instructions avant d'installer ou d'utiliser le distributeur.
- Toujours débrancher le cordon d'alimentation de la source électrique avant de retirer les panneaux d'accès ou de tenter d'effectuer toute intervention de ce distributeur.
- Ne pas faire fonctionner le distributeur avec un cordon d'alimentation endommagé ou si l'équipement a été échappé ou endommagé, jusqu'à ce qu'il ait été examiné par un technicien qualifié.
- Le distributeur ne doit jamais être nettoyé avec un jet d'eau.
- Panneaux d'accès aux services doivent être enlevés par des techniciens qualifiés, SEULEMENT.
- Accès aux zones de service de ce distributeur est limitée à des techniciens qualifiés de la sécurité / des connaissances d'hygiène, l'expérience et la formation pour l'entretien de ce distributeur spécifique.
- Installer et utiliser ce distributeur tel que décrit dans ce manuel d'instruction. Utilisez uniquement du fabricant les accessoires recommandés par.
- Ce distributeur ne doit être utilisé dans les températures ambiantes: MIN: 2° C, 36° F MAX: 40° C, 104° F

This equipment is rated for indoor use only. It will not operate in sub-freezing temperature. In a situation when temperatures drop below freezing, the equipment must be turned off immediately and properly winterized.

Removal from Service/Winterization

GENERAL

Special precautions must be taken if the dispenser is to be removed from service for an extended period of time or exposed to ambient temperatures of 32°F (0°C) or below.

CAUTION

If water or sauce is allowed to remain in the dispenser in freezing temperatures, severe damage to some components could result. Damage of this nature is not covered by the warranty.

WINTERIZATION PROCEDURE

- 1. Turn off the water and remove sauce supply vat.
- 2. Disconnect and drain the incoming water line at the rear of the dispenser.
- 3. Blow compressed air into all incoming water/syrup inlets and the drain openings in the bottom of the dispenser until no more water comes out the water drain valve.
- 4. Make sure no water or sauce is trapped in any of the water or supply lines or drain lines.
- 5. Disconnect the electric power at the circuit breaker or the electric service switch.

Cet équipement est conçu pour une utilisation en intérieur. Il ne sera pas fonctionner en sous-température de congélation. Dans une situation où les températures descendent en dessous de zéro, l'équipement doit être éteint immédiatement et correctement pour l'hiver.

Retrait du service / Hivérisation

GENERAL

Des précautions particulières doivent être prises si le distributeur doit être retiré du service pour une période de temps prolongée ou exposé à des températures ambiantes de 32 ° F (0 ° C) ou au-dessous.

ATTENTION

Si l'eau est autorisé à rester dans le distributeur en températures de congélation, de graves dommages dans une certaine composants pourraient en résulter. Les dommages de cette nature est ne sont pas couverts par la garantie.

PROCÉDURE HIVÉRISATION

- 1. Fermez le robinet d'alimentation et tous sirop.
- 2. Débrancher et vidanger la ligne d'eau entrant à l'arrière du distributeur.
- Souffler de l'air comprimé dans l'ensemble entrants eau/ sirop entrées et les ouvertures de vidange dans le fond du distributeur jusqu'à ce que plus de l'eau sort les vannes d'eau / sirop ou de drain.
- 4. Assurez-vous pas d'eau ou de sirop est pris au piège dans une les conduites d'eau ou de sirop ou de lignes de drain.
- 5. Débranchez l'alimentation électrique au niveau du disjoncteur ou l'interrupteur de service électrique.

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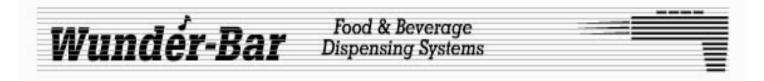
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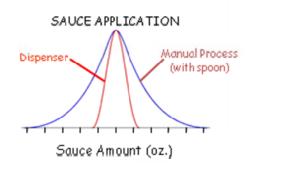
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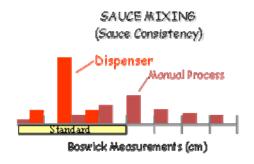
What It Is

The Rotary Sauce Dispenser (RSD) from Wunder-Bar is a low cost, <u>fast and accurate</u> pizza sauce dispenser and spreader. The linear arm dispenses an even and consistent amount of sauce across the dough each and every time.

The mix in-line system uses state-of-the-art technology to automatically mix the pizza sauce concentrate with water in-line on demand. It is no longer necessary to mix the sauce by hand and store sauce in the walk-in!



Sauce Quantity- Significant improvement in portion accuracy and consistency!



Sauce Viscosity- Incredible consistency with 97% meeting spec. Much more accurate than manual sauce mixing!



When the pizza dough is placed onto the turntable and the dispense button is pressed, the sauce concentrate is pulled into the pump chamber where it is automatically mixed with water. It then travels up and into the sauce dispensing arm. The arm moves across the spinning pizza and dispenses the sauce in spiral pattern. Perfectly sauced pizzas at the touch of a button!

Clean-up is simple with an automated Clean-In-Place routine. It practically cleans itself in less than 15 minutes.

IMPORTANT: the top and bottom assemblies contain computer boards and other electrical connections that will fail if contacted with water. Do not spray the auto saucer with water! Use moist cleaning cloth to wipe down outside of dispenser.

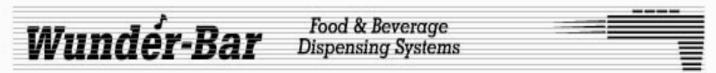
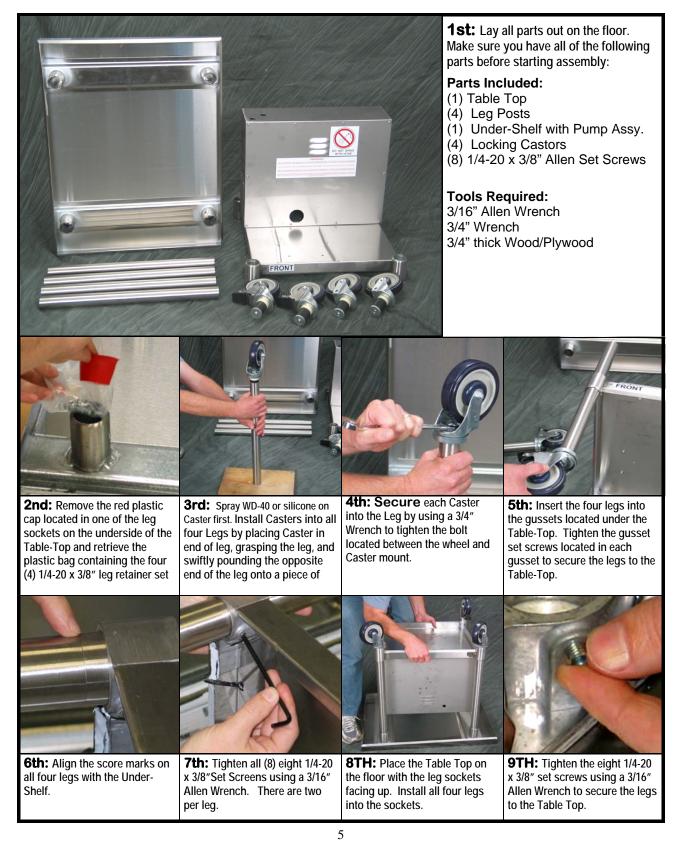


Table Assembly Instructions





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INSTALLATION

OVERVIEW



This section will help you to install and prepare your auto saucer for operations.

WATER LINE (COLD WATER)

Prior to unpacking and installing the auto saucer, it will be necessary to install a water line near the location where you will want the sauce dispenser installed. Running a water line from the beverage filtration system works best.

To make installation as simple as possible, have the plumber put in a shut off valve and terminate the line with a 3/8" barbed fitting (brass recommended).



Shut Off Valve



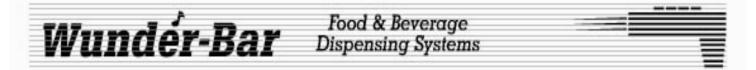
Plastic Barbed Fitting



Brass Barbed Fitting

UNPACKING

The saucer will arrive fully assembled in a large wooden crate used for shipping. It will be necessary to cut the bands that secure the crate and then find the side marked 'door'. Use a screwdriver (or cordless drill) to remove the screws and then open the door. Remove the packing material and slide the auto saucer out (there may be an additional 2X4 on the inside to prevent the auto saucer from moving during shipping). Remove all wrapping from auto saucer.



INSTALLING

It is now time to connect the auto saucer to your water supply line.

- 1) Position the auto saucer near where you will want it to be installed.
- 2) Connect the long braided clear water line (included with auto saucer) to the water inlet valve at the back of the pump assembly on the auto saucer (this is the blue shut off valve located on the rear of the stainless steel box on the lower unit.

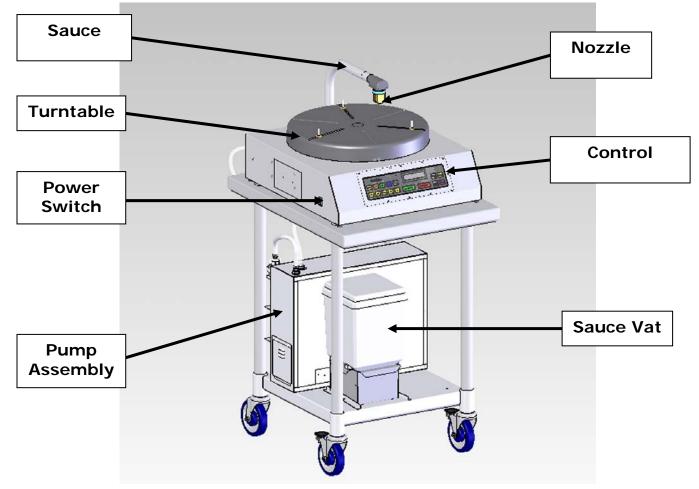


Insert the end of the braided water hose with the plastic fitting into the opening on the plastic blue shut off valve. Be sure to insert fully.

- 3) Cut the braided hose to your desired length. It is a good idea to leave enough hose in order to pull the auto saucer out and away from the wall for cleaning purposes.
- 4) Place a round hose clamp (included) over the end of the braided hose near where it will connect to the water supply line. This will be used to secure the hose to the barbed fitting at the wall.
- 5) Slide the hose onto the barbed fitting. Ensure that the barbed fitting is inserted fully into the braided hose
- 6) Position the round clamp over the top of the barbed fitting area and, using pinch pliers, secure the clamp in place by closing the gap between notches.
- 7) Turn on the water supply line at the wall check for leaks.
- 8) Turn on the water supply line at the base of the auto saucer (Blue Valve) check for leaks
- 9) If there are no leaks, roll the auto saucer into position and plug in the electrical power cord.

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PARTS IDENTIFICATION



Machine Features

- Sauce Vat- Holds sauce concentrate before the auto saucer mixes it with water and dispenses it on a pizza
- **Pump Assembly** Dispenses water into the pump, where the auto saucer mixes it with the sauce concentrate to the correct consistency.
- Turntable Assembly- Spins the pizza during saucing for even distribution
- Sauce Arm- moves across pizza to dispense sauce
- Nozzle Assembly- Distributes the sauce from the hose onto a pizza
- Keypad with LCD- Operates the auto saucer

Keypad Features

- Enter / Dispense- Used to sauce a pizza
- LCD Window- Displays information to the user
- **Prime** Prepares the auto saucer to dispense by filling the pump with sauce. Used to at the beginning of the day and when fresh vats are placed onto the dispenser.
- **Clean** Initiates the automated clean-in-place cleaning routine. Used at the end of each day.
- Cancel- Clear the current function or STOPS a dispense cycle
- + or Buttons Not used by restaurant personnel
- Numeric Buttons- Not used by restaurant personnel

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FILLING SAUCE VAT & PRIMING THE DISPENSER NEVER ADD SAUCE TO A VAT THAT HAS NOT BEEN CLEANED FIRST

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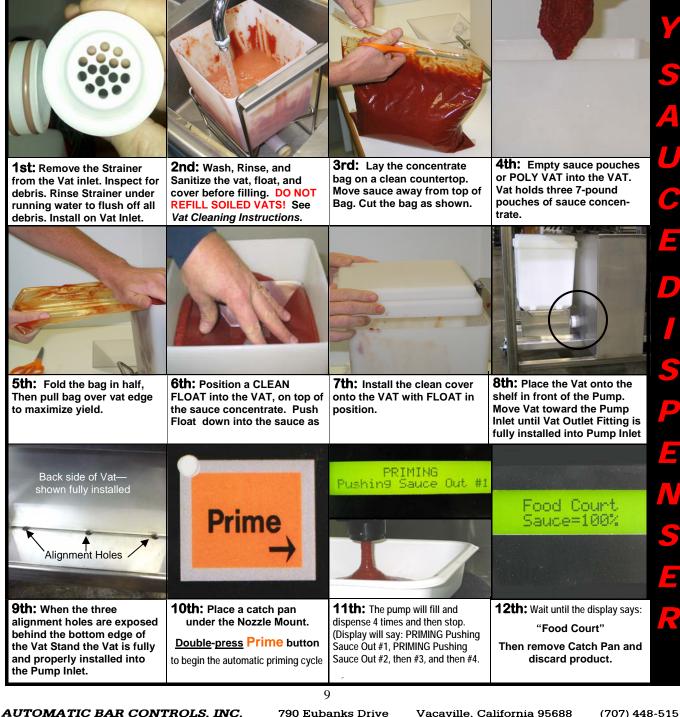
SAUCE PREPARATION AND HANDLING PROCEDURES:

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MORNING: NOTE: Sauce Dispenser Vats hold up to three 7-pound pouches of sauce concentrate. 1. Pull sauce concentrate stored in poly vats out of the walk-in cooler and allow the sauce to warm to room temperature.

2. Fill clean VATS with concentrate. Install the Float and Cover. Do not touch bottom of Float with bare hands.

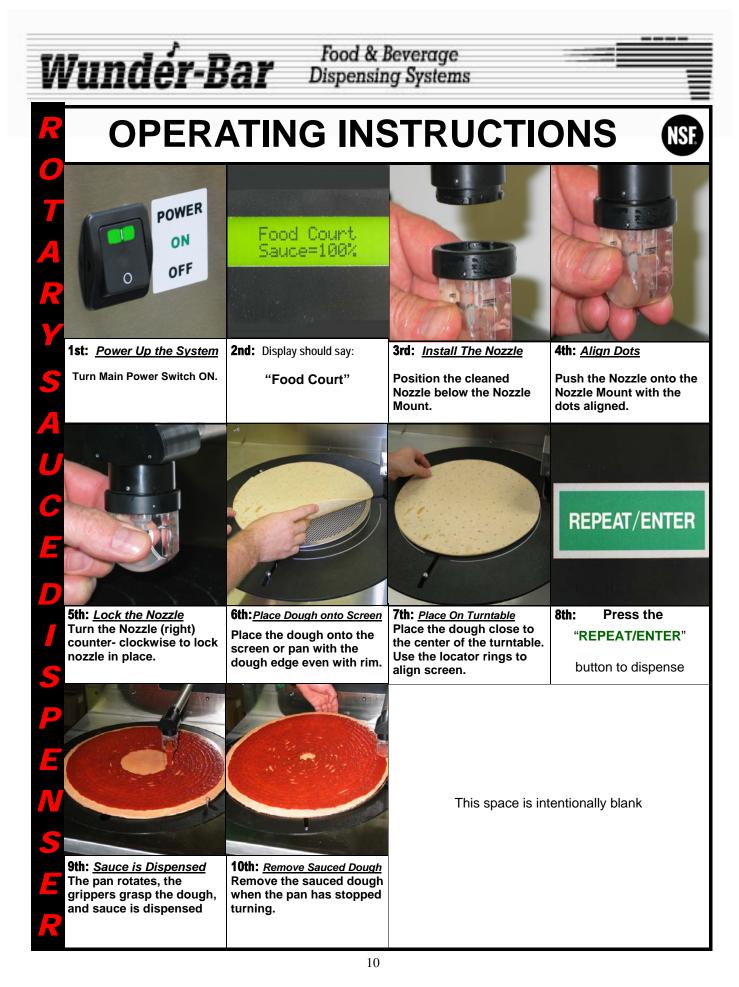
4. Remove Cover and Float, then add fresh sauce from poly vat to the dispenser's VAT as needed, throughout the day. 5. Manage sauce to lower level toward the end of the day by allowing level to be lower than during peak periods. **EVENING: (CLOSING)**



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VAT CLEANING INSTRUCTIONS

ALWAYS WASH, RINSE, AND SANITIZE THE VAT, COVER, FLOAT GUIDE, AND INLET STRAINER BEFORE REFILLING THE VAT WITH FRESH SAUCE.

DO NOT TOUCH THE BOTTOM OF THE FLOAT OR THE INSIDE OF THE VAT WITH BARE HANDS!





2nd: Remove the cover from the VAT. Flush sauce out of the VAT outlet with warm water - back thru the outlet opening as shown. Rinse all remaining sauce from the



3rd: Remove the Float from

Rinse all remaining sauce

from the Float before wash-

the Vat.

ing.



4th: SET UP SINK PROPERLY Wash the VATS, Covers, and Floats in the wash tank of a 3-compart- ment sink. Fill wash tank with detergent solution. See Detergent Solution Prpearation Instructions .



5TH: Fill the center sink with hot (120° F minimum) tap water. Rinse the VAT. Cover, and Flat Guide in the center sink.

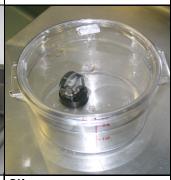


Solution Preparation Instructions

below. Sanitize the VAT, Cover, and

7th: Place the VAT, Cover, sanitizing solution. See Sanitizing and Float on the clean drain

board to drv.



8th: Wash. Rinse. and Sanitize the Nozzle, and Caps. Place and store them in clean and covered container.

DETERGENT SOLUTION PREPARATION INSTRUCTIONS:

Float in the right sink.

Mix "Low Foaming" non-caustic, Detergent dish soap with HOT (120° F minimum) water. See below for the proper amount of LFD Detergent to be mixed with the desired amount of hot water.

- LFD "Low Foaming Detergent" is available as in 33 ounce bottles (p/n CD-SA-45) from Wunder-Bar at (707) 448-5151.
- 2 gallons of Wash water (for RSD Wash cycle): 1 Pump Stroke of LFD (Low Foaming liquid Detergent)
- 10 gallons of Wash water (kitchen Wash sink): 5 pump strokes (Low Foaming liquid Detergent)

Other "Low Foaming" non caustic detergents may be used. Follow Manufacturer's preparation and handling Instructions when mixing detergent solution. Near protective gloves and eyewear whenever handling or mixing detergent.

SANITIZING SOLUTION PREPARATION INSTRUCTIONS:

Mix Q.A,. Concentrated Sanitizer with WARM (100°F) water, to achieve a 200ppm solution. Use Q.A. Test Strips (see picture to the right) to confirm a 200ppm solution by dipping a test strip into the sanitizer solution and comparing the effected strip with the chart on the package.

- 3 gallons of Rinse/Sanitizer water (for RSD Rinse & Sanitize cycles): 2 pump strokes of QA sanitizer.
- 10 gallons of Sanitizer water (for kitchen Sanitize sinks): 7 pump strokes of QA sanitizer

Q.A Concentrated Sanitizer is available in 33 oz. bottles (p/n CD-SA-44) from Wunder-Bar at (707) 448-5151. Other Quaternary sanitizers capable of producing a 200ppm solution may be used. Follow Manufacturer's preparation & handling instructions when mixing sanitizing solution. Wear protective gloves and eyewear whenever handling or mixing sanitizer. QA Quaternary Sanitizer Test Strips (Wunder-Bar p/n: CD-SA-46 are available from Wunder-bar at (707) 448-5151



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NOZZLE CLEANING INSTRUCTIONS

ALWAYS WASH, RINSE, AND SANITIZE THE NOZZLE BEFORE INSTALLING THE NOZZLE ONTO THE DISPENSE ARM.

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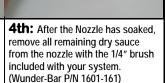
1st: Grasp and turn the nozzle Clockwise until the silver dots are aligned.



2nd: Pull the Nozzle down and away from the Nozzle Mount. Wash, Rinse, and Sanitize the Nozzle before reusing.

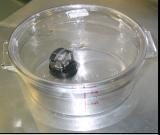
3rd: Place the Nozzle into detergent solution remaining from the Sauce dispenser's WASH cycle for 5 to 15 minutes or, see *Detergent Solution Instructions* below to pre-

pare detergent solution in a sink.





5th: Swish the nozzle in the remaining Sanitizing Solution (left over from the Sauce dispenser's Sanitize Cycle) to Rinse and Sanitize all Nozzle surfaces or, see *Solution Instructions* below to prepare Sanitizer solution in a sink.



8th: Turn the Nozzle counterclockwise until it stops.

DETERGENT SOLUTION INSTRUCTIONS:

Mix "Low Foaming" non-caustic, Detergent dish soap with HOT (120° F minimum) water. See below for the proper amount of LFD Detergent to be mixed with the desired amount of hot water.

LFD "Low Foaming Detergent" is available as in 33 ounce bottles (p/n CD-SA-45) from Wunder-Bar at (707) 448-5151.

2 gallons of Wash water (for RSD Wash cycle): 1 Pump Stroke of LFD (Low Foaming liquid Detergent)

10 gallons of Wash water (kitchen Wash sink): 5 pump strokes (Low Foaming liquid Detergent)

in a covered sanitary

container until next use.

Other "Low Foaming" non caustic detergents may be used. Follow Manufacturer's preparation and handling Instructions when mixing detergent solution. Wear protective gloves and eyewear whenever handling or mixing detergent.

SANITIZING SOLUTION INSTRUCTIONS:

Mix Q.A,. Concentrated Sanitizer with WARM (100°F) water, to achieve a 200ppm solution. Use Q.A. Test Strips (see picture to the right) to confirm a 200ppm solution by dipping a test strip into the sanitizer solution and comparing the effected strip with the chart on the package.

3 gallons of Rinse/Sanitizer water (for RSD Rinse & Sanitize cycles): 2 pump strokes of QA sanitizer.

10 gallons of Sanitizer water (for kitchen Sanitize sinks): 7 pump strokes of QA sanitizer

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CLOSING PROCEDURES

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THE ROTARY SAUCE DISPENSER MUST BE CLEANED DAILY BETWEEN 2 PM AND 2 AM



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1st: <u>Remove the Vat</u> Unlatch the Vat and slide the Vat outward—away from the pump. Clean soiled Vat(s) in a 3 compartment sink.



2nd: <u>Prepare Solutions</u> See Detergent and Sanitizing Solution Preparation Instructions Page 11.



3rd: <u>Remove Nozzle</u> Grasp and turn the nozzle Clockwise until the silver dots are aligned.



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4th: Pull the Nozzle down and away from the Nozzle Mount. Wash, Rinse, and Sanitize the Nozzle before reusing. See Nozzle Cleaning Instructions



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Food & Beverage Wundér-Bar **Dispensing Systems CLOSING PROCEDURES** THE ROTARY SAUCE DISPENSER MUST BE CLEANED DAILY BETWEEN 2 PM AND 2 AM Rinse Cycle... Total Time 06:57 Ready to Rinse Press ENTER Wash Cycle... Total Time 00:03 SANITIZER SOLUTION Dwell After Rinse... Total Time 08:59 **REPEAT/ENTER** 15th: **16th:** The 2 minute Rinse cycle 13th: The Wash cycle will run for 14th: When timer reaches 05:00 5 minutes and the display say: pump will stop and display will say: will continue until the timer reaches "Ready to Rinse" 07:00 and then the pump will stop. "Wash Cycle..." "Ready to Rinse" "Press FNTFR" The display will now say: "Total time 00:01" "Press ENTER" "Dwell After Rinse" Press ENTER/REPEAT to start the 2 The Wash Cycle will automatically Move the Sanitizing Hose from the "Total Time 07:01" minute Rinse Cycle. continue until the timer reaches (The 2 minute Dwell Cycle will Detergent container to the Sanitizer 05.00 (5 minutes). container. automatically end at 9:00) Sanitize Completed Press CANCEL anitizin9 Cycle. otal Time 09:05 STOP/CANCEL 17th: The 2 minute Sanitize Cycle **18th:** The Sanitizing Cycle will **19th:** Move the Operation 20TH: Pull downward on will automatically start after the 2 automatically stop when the timer Switch to the OFF position. the Nozzle Adapter to remove minute Dwell Cycle. reaches 11:00 and the display says: **Remove the Pump Inlet** the Adapter from the Nozzle The display will say: Sanitizer Adapter and hose Mount. Store the Sanitizer "Sanitize Completed" from the Pump Inlet. Store the hose in a clean container or "Sanitizing Cycle... "Press Cancel" Sanitizer hose in a clean plastic bag. Total time 09:01" Press the STOP/CANCEL button. container or plastic bag. **22nd:** Grasp the Vat 23rd: Use a clean 1/4" **24th:** If the system is to be used 21st: Install the CLEAN Outlet Strainer, tightly, diameter bristle brush to immediately, proceed to "Filling Nozzle onto the Nozzle Mount clean sauce from the holes. Sauce Vat & Priming". with the two silver dots and pull the Strainer off Wash, Rinse, and Sanitize the aligned, as shown above. of the Vat outlet tube. Vat Outlet Strainer. If not, Install a Plug into the Pump Turn the Nozzle Counter-Inlet and a Nozzle Cap onto the Push the Strainer onto the clockwise until it stops. Vat outlet, fully. Nozzle Mount. 14

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TROUBLESHOOTING - please call the factory for additional assistance at 1-877-Wunder-Bar

FOR SERVICE- PLEASE CONTACT REPTEC AT 1-877-737-8320

Dispenser will not Prime/Sauce. Display may read 'check vat connection'

- 1) There is a slight air leak that is preventing the sauce from being pulled into the pump.
- 2) Turn off and then back on power to the auto saucer. This will send the pump to the 'home' position and
 - Clear the error message
- 3) Remove the vat, inspect the o-rings and re-insert the vat into the pump inlet. Be sure that the vat is inserted fully so that a good seal is obtained.
- 4) Inspect the pump inlet and remove any dried sauce or debris which may prevent the vat from sealing
- 5) Try cleaning the auto saucer with very warm water/sanitizer to clear any obstructions
- 6) Try switching to a different vat which may provide a better seal

Dispenser will not Prime/Sauce. Display may read 'sold out'

- 1) The vat is empty and the plastic vat float is at the bottom- creating a seal which triggers the pressure switch that the vat is empty (normal operation)
- 2) The plastic float is actually at the bottom of the vat <u>under the sauce concentrate</u>- preventing the sauce from entering the pump... yes- it has happened a few times J
- 3) The screen at the end of the vat connection is blocked (typically with dried sauce and usually only happens if the vats are not cleaned regularly)
- 4) The inlet chamber leading into the pump is blocked with dried sauce (again, this only happens if the unit is not cleaned regularly)
- 5) The inlet has sucked in a foreign object (plastic corner of sauce bag?) and is blocking the pump. (this only happens if the strainer is missing from the vat)
- 6) The water is turned off to the sauce dispenser which means the concentrate is too thick causing the pressure switch to activate
- 7) Try cleaning the auto saucer with very warm water/sanitizer to clear any obstructions.
- 8) Try switching to a different vat.

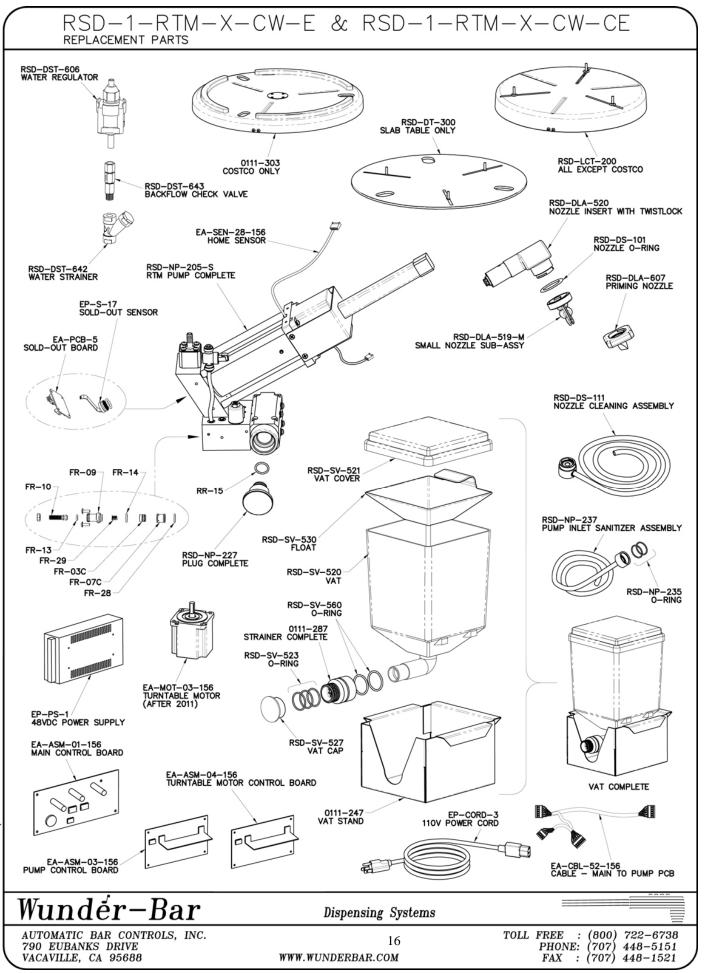
Turntable Operations

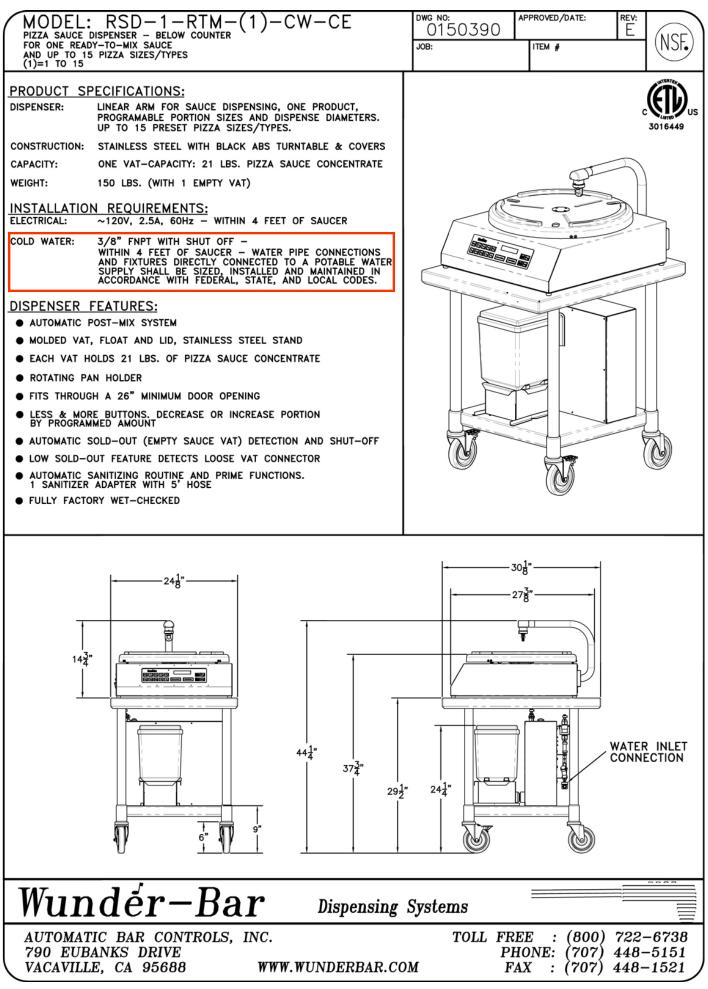
There are three parts that perform together to ensure smooth turntable operations

- 1) The black plastic turntable
- 2) The grippers that hold the pizza pan
- 3) The wheels that allow the turntable to rotate
 - If the pizza pans are not being held securely in place, check to ensure the grippers are not bent outwards. If they are, simply use pliers to gently bend them so they are straight or slightly inward.
 - If the turntable is not rotating properly, the wheels may not be spinning correctly. Remove the turntable check to see that each wheel is clean and spins properly.
 - If the wheels are very dirty, remove and thoroughly clean them. If you continue to have problems after cleaning the wheels, there may be a problem with the turntable motor.

A quick test -

Remove the turntable and press the dispense button on the auto saucer (remember to place a container under the nozzle!). Watch the turntable motor to see how it turns. If it turns properly, then the plastic turntable is causing too much drag on the motor. Double check that the wheels are spinning freely. If the turntable motor does not spin correctly without the turntable present, then a replacement motor will be needed. Please contact the factory to order a new turntable motor





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